

Melt Pressure Transmitter

Model: PT124B-125T (Explosion proof)



Description

PT124B-125T Series Melt Pressure Transmitter comes with thermocouple, it can measure the pressure and temperature at one point. And it adopts intrinsic safety explosive proof and welded construction and has wide application in melt pressure measuring in the dangerous occasion of easy-to-combustion and easy-to-explosion. This model has the character of explosion proof, abrasion resistance, low thermal draft, high accuracy, excellent anti-jamming capability, etc. It is suitable for pressure and temperature measuring and controlling in melt liquid medium for Rubber and Plastic machinery, chemical fiber, steam, petro Chemical Machinery and so on.



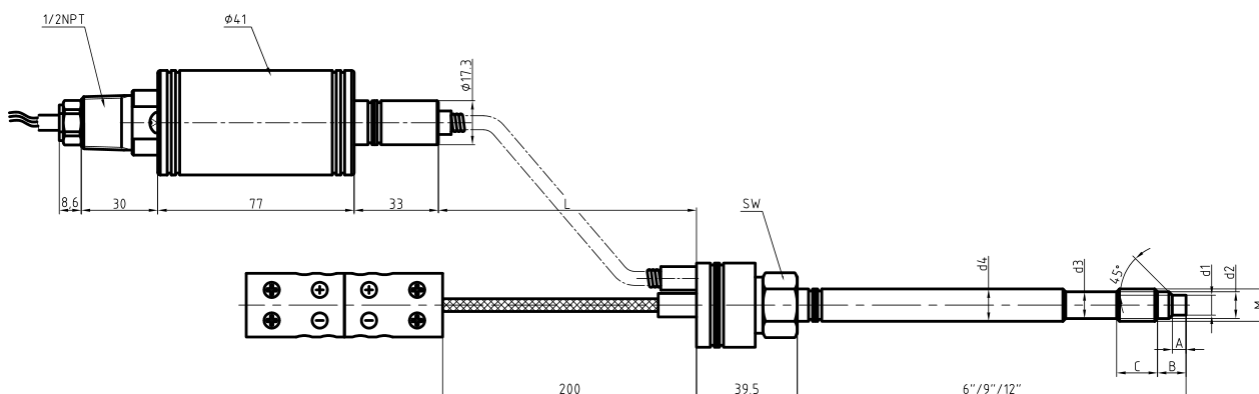
Application

- ◆ Chemical fiber equipment
- ◆ Plastic and rubber manufacturing equipment
- ◆ Vapor, petro chemical Industry
- ◆ Other pressure measure and control

Feature

- ◆ High-standard quality
- ◆ Stainless steel Seal
- ◆ Simple Installation
- ◆ 80% inner calibration
- ◆ Excellent stability and repetition

Dimension



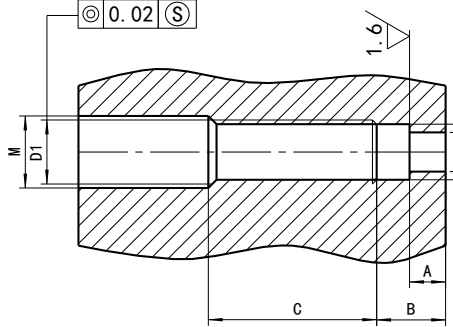
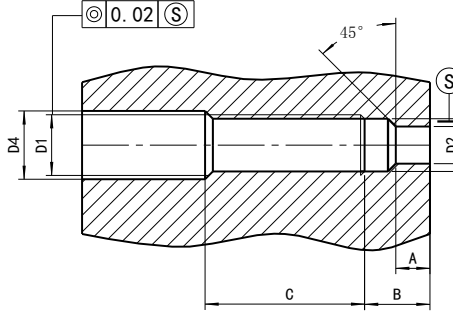
Wiring code

Output	4/20mA (2 wires)		2mV/V, 3.33mV/V, 0-10V	
Wiring	E+	Red	E+	Red
	S+	Blue	S +	Blue
	CAL	Yellow	S -	White
	CAL	Black	E -	Yellow
	/	/	CAL	Black

Specification

Range:	0...10Pa to 0...150MPa (0...1500psi to 0...20000psi)
Output:	0~5V; 0~10V; 4-20mA
Accuracy:	±0.5%FS
Input voltage:	24VDC
Repeatability:	±0.2%
Construction:	Wheatstone bridge
Bridge resistance:	350 ohms±10%
Overload Pressure:	1.5×FSO
Internal calibration:	80%±1%
Insulation Resistance:	1000Megohms @50Vdc
Max Diaphragm Temp:	0~350℃
Electric connector:	1/2NPT conduit with leads
Process connector:	1/2"-20UNF, M14×1.5, M18×1.5 (customer design)
Thermocouple type	J, K, E & PT100 optional
Diaphragm material	15-5PH, INCONEL and HASTELLOY-C optional

Mounting Hole

 Planar Sealed	D1	M22×1.5	M28×1.5	G3/4"	PT3/8"
	D2	Φ16.1	Φ18.3	Φ18.3	Φ10.3
	D3	Φ20.1	Φ26.1	Φ24.2	Φ14.9
	M	Φ23	Φ30	Φ21	Φ11
	A	11	12	12	14
	B	12	15	15	19
	C	40	35	35	40
 45° Slope Sealed	D1	M12×1.5	M14×1.5	1/2-20UNF	M18×1.5
	D2	Φ8	Φ8	Φ8	Φ10.1
	D3	Φ10.8	Φ12.5	Φ11.5	Φ16.1
	D4	Φ12.5	Φ14.5	Φ13.1	Φ20
	A	6	6	6	6.5
	B	9	9.5	9.5	10
	C				

Ordering Guide

Model	Range(bar)	Output	Screw Thread	Electric connection	Other requirement
PT124B-125T	---	---	---	---	---
Example: PT124B-125T-500Bar-4/20mA-1/2-20UNF-1/2NPT conduit-J					

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Melt pressure transmitter

Operating instruction



Attention for installation

1, Installation

Do not remove protective cap until ready to install. Prior to initial installation, verify correct machining of mounting hole. Install with aluminum gasket. The electronics housing should be secured, with the enclosed mounting bracket.

2, Remove

Make sure that there is no remained metal or plastic; remove all of the transducers from the equipment before you clean the extruder. You can remove the transducer only when the polymer is molten. And clean the diaphragm of the transducer with soft cloth as soon as you remove it. At the same time, you can use ZHYQ's cleaning tool kit to clean the remained material in the mounting hole in order to install easily next time.

3, Start-up

Bring system to operating temperature, and with no pressure, follow recommended procedures with instrumentation for zero and span adjustment. Make sure that there is sufficient "soak time" to assure that any material at the tip of the transducer is molten before process is started.

4, Electrical house

The tip of the transducer can endure high temperature, but the shell (electrical house) only endure temperature lower than 80°C, so it should place in the room temperature. It can benefit for the accuracy and natural life of the transducer if you keep the shell from the high temperature.

5, Overload effect

During the course of pressure measuring and controlling, it is better to make sure the transducer within the rated pressure, too long time overload the pressure will affect the accuracy and natural life of transducer, although the transducer own determinate overload ability.

6, Wiring

Use shielded cable, attach cable shield to ground at one end only. In order to prevent the jamming.

Select correct installation

